



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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D429-793-011
Job Sheet 187507



Part No: D429-793-011

Job Qty: 2 ea

Part Name: 429 Bearpaws With Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/6/18

Job Tracking No:

Due Date: 1/2/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C Rev. A New Issue 10/10/18 DL IPP Rev. B Change AN4C12A bots to AN4C13A bolts 10/11/05
DL IPP-REV:C AS PER ECN 11-580 JLM 10-05-24 VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		1/2/19	0.00	0.00	Start Up Stores/Pkg-1		DEC 28 2018
110	Packaging	2 pcs		1/2/19	0.00	0.00	Packaging1-5		DEC 28 2018
120	QC	2 pcs		1/2/19	0.00	0.00	QC4		DEC 29 2018
130	Packaging	2 pcs		1/2/19	0.00	0.00	Packaging3-2		DEC 29 2018
135	DC	2 pcs		1/2/19	0.00	0.00	DC		DEC 29 2018
140	QC21-FG	2 Ea		1/2/19	0.00	0.00	QC21		DEC 31 2018

Part Op 130 - Identify and pack for shipping as per PPP D429-793-011
Descriptions: 135 - Photocopy bluefile and create labels per PPP D429-793-011 CHG 003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C11A	Bolt	16 Ea (8 ea)	90-Start up Operation	5099546
AN4C16A	Bolt	16 pcs (8 ea)	90-Start up Operation	51240012
AN4C22A	Bolt	8 Ea (4 ea)	90-Start up Operation	5100414 x3
D2274	Radius Block	24 Ea (12 ea)	90-Start up Operation	5130330
D3456-1	Washer	16 Ea (8 ea)	90-Start up Operation	5079335
D4176-1	429 Clamp, Top	8 Ea (4 ea)	90-Start up Operation	5054611
D4212-1	429 Clamp Cushion	12 Ea (6 ea)	90-Start up Operation	5153231
D4353-041	Bearpaw Assembly	4 Ea (2 ea)	90-Start up Operation	5135722 x4
D4354-041	Bearpaw Wearplate Assembly	4 Ea (2 ea)	90-Start up Operation	5135815 x5
D4382-1	Angled Bearpaw Clamp	4 Ea (2 ea)	90-Start up Operation	5097191
MS21043-4	Nut	40 Ea (20 ea)	90-Start up Operation	5092790
NAS1149D0463J	Washer	24 Ea (12 ea)	90-Start up Operation	5092780

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C11A	16	121	0
	AN4C16A	16	31	0
	AN4C22A	8	20	0
	D2274	24	432	0
	D3456-1	16	239	0
	D4176-1	8	16	0
	D4212-1	12	119	0

Entered: _____ Date: _____

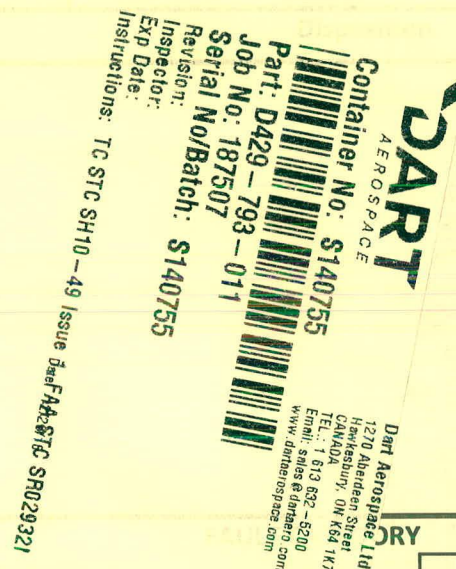


WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐	DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Eng. (Non-AW) ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Water Jet ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Supplier ☐</td> </tr> <tr> <td></td> <td></td> <td></td> <td>Quality ☐</td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐				Quality ☐													
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Other/Details: _____																																		



D4353-041	4	1	0
D4354-041	4	4	0
D4382-1	4	26	0
MS21043-4	40	859	0
NAS1149D0463J	24	3,913	0

Part Specifications

Specifications could not be found.

Plex 12/6/18 7:45 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																															
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32.5 PARTS LIST

QTY -011	Part Number	Description
X	D429-793-011	ULTRAPAW™ INSTALLATION
12	D2274	RADIUS BLOCK
8	D3456-1	WASHER
4	D4176-1	CLAMP
6	D4212-1	CLAMP CUSHION
2	D4353-041	ULTRAPAW™ ASSEMBLY
2	D4354-041	WEARPLATE ASSEMBLY
2	D4382-1	ANGLED CLAMP
8	AN4C11A	BOLT
8	AN4C16A	BOLT
4	AN4C22A	BOLT
20	MS21043-4	NUT
12	NAS1149D0463J	WASHERS

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32-00-00

Revision: 1

